A7/A10 Head bolt instructions.

➢ Clean cylinder block threads with a 3/8" BSF threading tap, making sure all dirt and debris is removed leaving a clean threaded hole.

➢ Note that the different length bolts should be fitted in the cylinder head, so all protruding threads are approximately the same length.

➢ If head bolt holes at the top where the washer sits have been "necked" in, clean bolt hole by drilling with a 3/8" clearance drill. Ensure washer seats are flat.

➢ Fit head gasket and head as per BSA workshop sheets, and torque up head bolts in increments of 5 to 10 ft lbs in a diagonal pattern to help avoiding any cylinder head warping.

➢ Recommended torque setting is 25 to 30 ft lbs

SRM specially made bolts in UK, cold dropped forged bolts, thread rolled and heat treated to high tensile condition, then chemically blacked.

These are the best head bolts on the market, you will get correct lengths so cylinder threads will not get damaged, and a superior bolt for torqueing down your cylinder head.