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# Part Number - Oil pressure release valves all types

## Oil pressure release valve fitting instructions :-

- 1) Remove old valve, make sure threads in crankcase are in good order , and clean threads and gasket face.
- 2) Fit the new valve with the copper washer , screw in with your fingers a far as it will go.
- 3) Then using a socket and bar on the main body hex, ( not top cap hex) screw the valve in until it locks on the washer , note if it is tighter than normal hand pressure on the socket bar , do not fit the valve , contact us for advice.
- 4) Torque to 20 ft lbs ( 27 Nm or 2.75 kg m ) .