

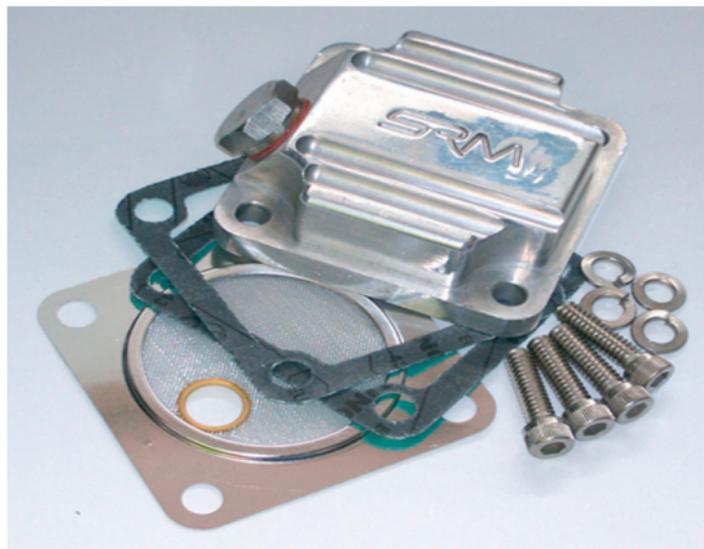


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NORTON

BSA

TRIUMPH



# SRMSF1 & SRMSF3 fitting instructions

- 1) Remove old sump plate, gaskets and studs
- 2) Clean old gasket face , and ensure thread holes are clean and in good condition
- 3) Take gauze plate and fit over the scavenge pipe, sometimes the pipe can be knocked out of position when the engine is being rebuilt on a bench. Reposition the pipe by moving front to back with a ring spanner over the pipe, and left to right by using a small drift, note gauze plates have been made to BSA drawing and are correct dimensions.
- 4) Smear gaskets with grease or sealer, place gaskets and gauze on top of filter plate and fit with the Drain plug facing the rear wheel ( this is very important).
- 5) Fit the fixing bolts and washers and tighten up.  
To drain the sump for oil changes, simply remove the stainless steel drain plug and re-fit.