

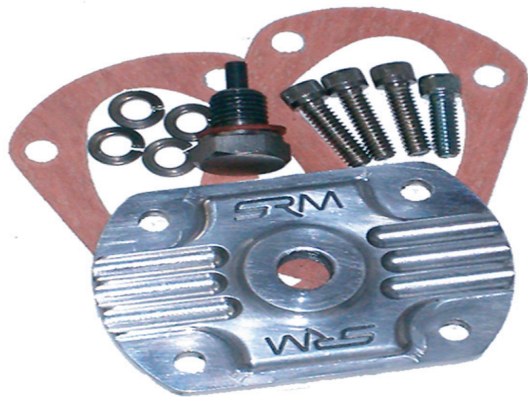


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SRMSF4 fitting instructions

- 1) Remove old sump plate, gaskets and studs
 - 2) Clean old gasket face , and ensure thread holes are clean and in good condition
 - 3) Take gauze plate and fit over the scavenge pipe,check raised part of gauze plate fits inside crankcase mouth, some early castings may need the corner edges relieved to clear the gauze plate.
 - 4) Smear gaskets with grease or sealer, place gaskets and gauze on top of filter plate and fit.
 - 5) Fit the fixing bolts and washers and tighten up.
- To drain the sump for oil changes, simply remove the stainless steel drain plug and re-fit.